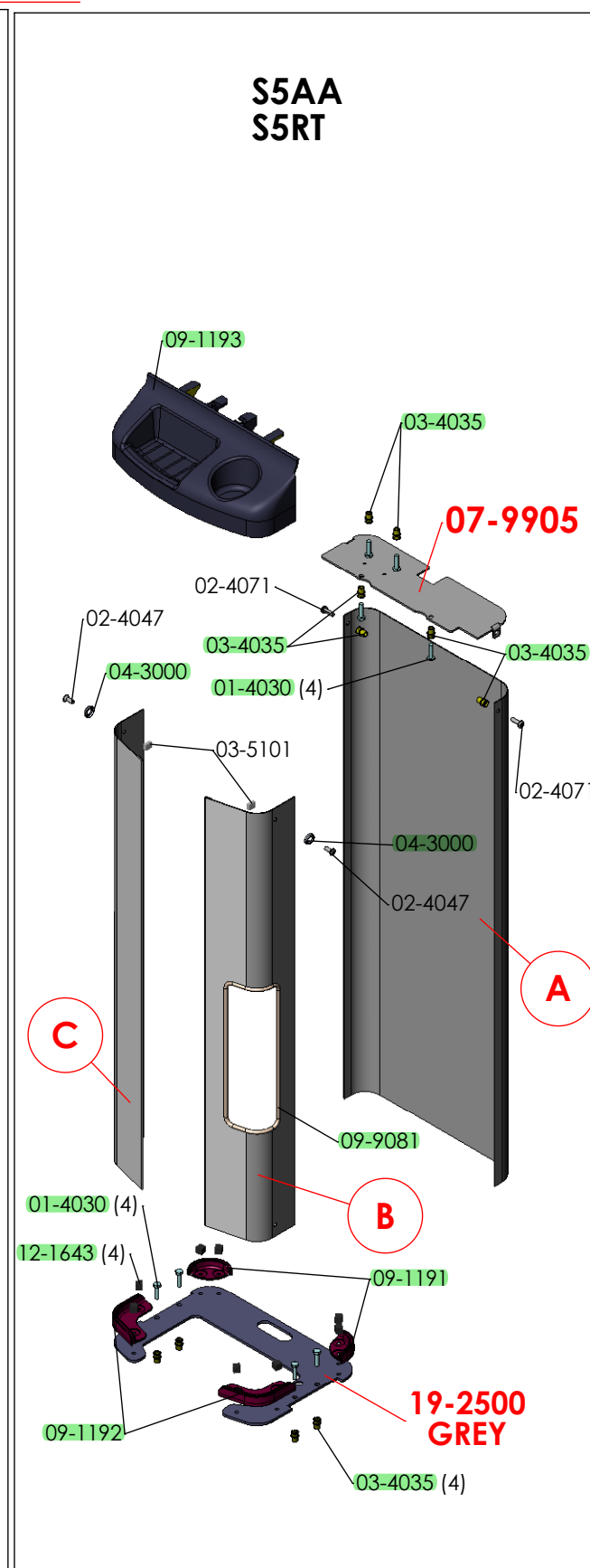
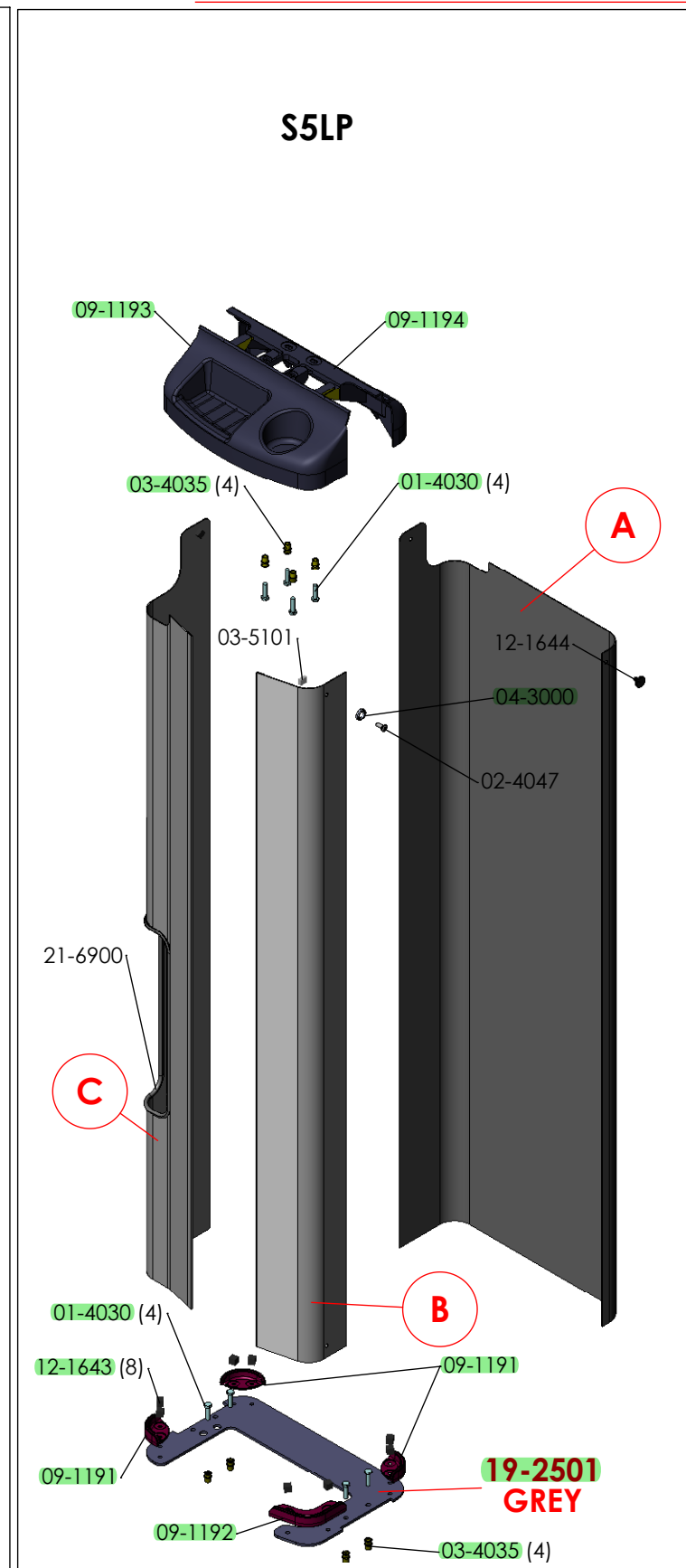
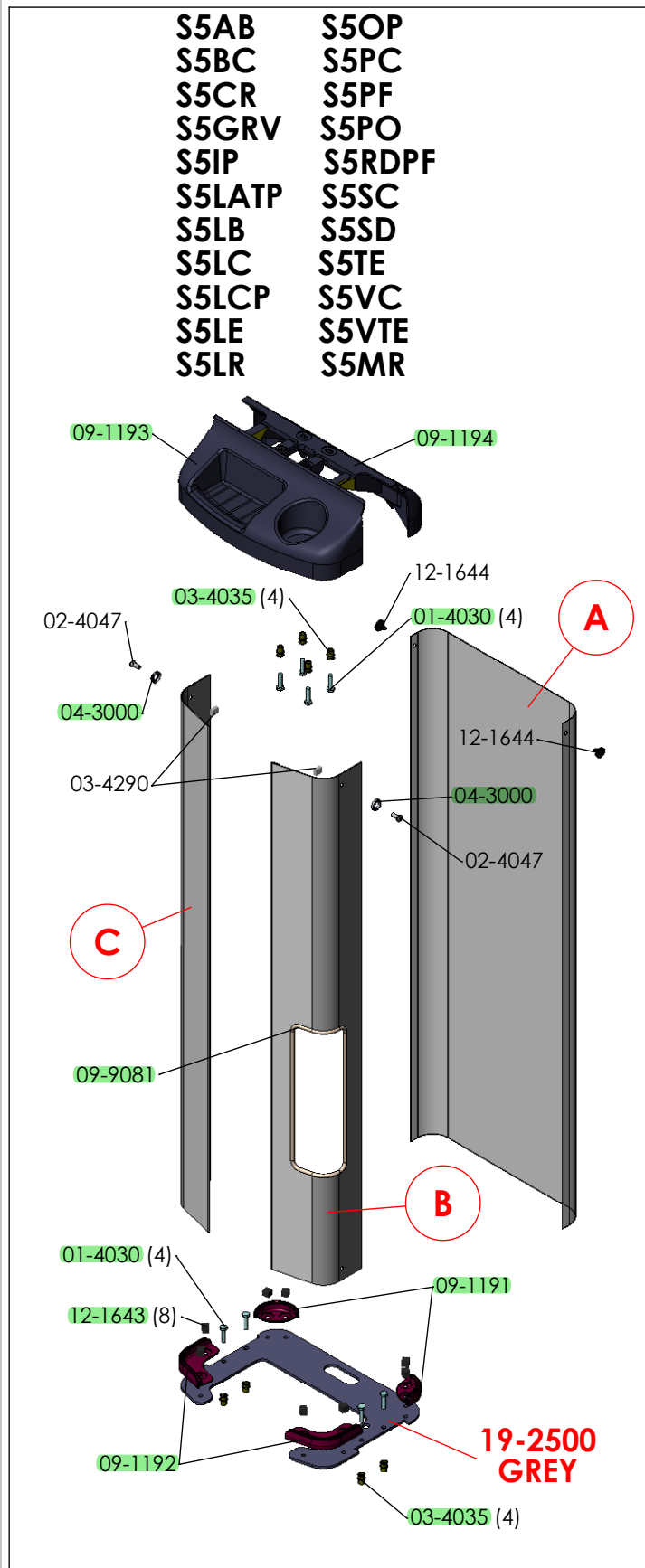




Red: PAINTED ITEMS  
Blue: KITS  
**PAINTED SHIELD VERSION**

| REVISIONS |          |                 |          |      |
|-----------|----------|-----------------|----------|------|
| ECO       | REVISION | REV DESCRIPTION | APPROVED | DATE |



| MACHINE | A       | B                 | C                 |
|---------|---------|-------------------|-------------------|
| S5AA    | 19-2503 | 19-2538 (SLOT)    | 19-2531 (NO SLOT) |
| S5AB    | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5BC    | 19-2502 | 19-2530 (NO SLOT) | 19-2537 (SLOT)    |
| S5CR    | 19-2507 | 19-2544 (SLOT)    | 19-2535 (NO SLOT) |
| S5GRV   | 19-2509 | 19-2547 (NO SLOT) | 19-2547 (NO SLOT) |
| S5IP    | 19-2504 | 19-2532 (NO SLOT) | 19-2539 (SLOT)    |
| S5LATP  | 19-2506 | 19-2534 (NO SLOT) | 19-2542 (SLOT)    |
| S5LB    | 19-2504 | 19-2540 (NO SLOT) | 19-2536 (CUT-OUT) |
| S5LC    | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5LCP   | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5LE    | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5LP    | 19-2508 | 19-2535 (NO SLOT) | 19-2545 (SLOT)    |
| S5LR    | 19-2504 | 19-2532 (NO SLOT) | 19-2539 (SLOT)    |
| S5MR    | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5OP    | 19-2504 | 19-2532 (NO SLOT) | 19-2539 (SLOT)    |
| S5PC    | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5PF    | 19-2505 | 19-2533 (NO SLOT) | 19-2541 (SLOT)    |
| S5PO    | 19-2507 | 19-2543 (SLOT)    | 19-2535 (NO SLOT) |
| S5RDPF  | 19-2507 | 19-2535 (NO SLOT) | 19-2546 (SLOT)    |
| S5RT    | 19-2503 | 19-2538 (SLOT)    | 19-2531 (NO SLOT) |
| S5SC    | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5SD    | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |
| S5TE    | 19-2502 | 19-2530 (NO SLOT) | 19-2537 (SLOT)    |
| S5VC    | 19-2505 | 19-2533 (NO SLOT) | 19-2541 (SLOT)    |
| S5VTE   | 19-2504 | 19-2540 (SLOT)    | 19-2532 (NO SLOT) |

1. All labeled components are to be assembled as complete as possible before shipment unless otherwise noted.

**Nitro Plus (S5)**  
**SHIELD ASSEMBLY**  
**95-0102**

| Bolt Torque Specifications |                 |                 |
|----------------------------|-----------------|-----------------|
| Size                       | Grade 5         | Grade 8         |
|                            | Torque (ft-lbs) | Torque (ft-lbs) |
| 1/4-20                     | 8               | 12              |
| 1/4-28                     | 10              | 14              |
| 5/16-18                    | 17              | 25              |
| 3/8-16                     | 30              | 45              |
| 7/16-14                    | 50              | 70              |
| 1/2-13                     | 75              | 110             |
| 1/2-20                     | 90              | 120             |
| 5/8-11                     | 150             | 220             |
| 5/8-18                     | 180             | 240             |

**PAINTED SHIELD VERSION**

## STAINLESS STEEL SHIELD VERSION